



SC-20

DESCRIPTION:	Black, soft, natural rubber for general purpose chemical resistance.			
DUROMETER:	55-65 Shore A			
SKIVE:	Open			
NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250
CEMENTS:	TYPE:			COATS
	Metal Primer SC-289 (flammable)			1
	Intermediate SC-290 (flammable)			1
	Tack Cement SC-286 (flammable)			2
	(1 metal, 1 rubber)			
CURE SYSTEM:	Pressure	1 hour @ 275°F		
	Exhaust Steam	6 hours @ Ambient - 160°F		
		24 hours @ 180°F		
		20 hours @ 200°F		
REPAIR PROCEDURE:	Repair with original lining (fill and overlay), or use chemical cure lining SC-25C.			
SHELF LIFE:	30 days 80° - 100°F			
	60 days 60° - 80°F			
	90 days 40° - 60°F			

All application methods should conform to standard RMA procedures and Soccco's general tank lining procedure.



SC-25C

DESCRIPTION:	Black, soft, chemical cure natural rubber for general purpose chemical resistance.			
DUROMETER:	55-65 Shore A			
SKIVE:	Open			
NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250
CEMENTS:	TYPE:		COATS	
	Metal Primer SC-289 (flammable)		1	
	Intermediate SC-290 (flammable)		1	
	Tack Cement SC-286 (flammable)		2	
	(1 metal, 1 rubber)			
	Curing Agent		2	
CURE SYSTEM:	Atmospheric	7-14 days		
	Exhaust Steam Assist	Gradual increase of temperature to 180° - 200°F for 8-12 hours.		
REPAIR PROCEDURE:	Repair with original lining (fill and overlay).			
SHELF LIFE:	30 days 80° - 100°F			
	60 days 60° - 80°F			
	90 days 40° - 60°F			

All application methods should conform to standard RMA procedures and Soccco's general tank lining procedure.



SC-30

DESCRIPTION: White, soft, natural rubber for food grade service and general purpose chemical resistance.

DUROMETER: 55-65 Shore A

SKIVE: Open

NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250

CEMENTS:	TYPE:	COATS
	Metal Primer SC-289 (flammable)	1
	Intermediate SC-290 (flammable)	1
	Tack Cement SC-286 (flammable) (1 metal, 1 rubber)	2

CURE SYSTEM:	Pressure	1 hour @ 275°F
	Exhaust Steam	6 hours @ 160°F 20-24 hours @ 180° - 200°F

REPAIR PROCEDURE: Repair with original lining (fill and overlay), or use chemical cure lining SC-35C.

SHELF LIFE:
30 days 80° - 100°F
60 days 60° - 80°F
90 days 40° - 60°F

All application methods should conform to standard RMA procedures and Socco's general tank lining procedure.



SC-35C

DESCRIPTION:	White, soft, chemical cure natural rubber for general purpose chemical resistance.			
DUROMETER:	45-65 Shore A			
SKIVE:	Open			
NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250
CEMENTS:	TYPE:		COATS	
	Metal Primer SC-289 (flammable)		1	
	Intermediate SC-290 (flammable)		1	
	Tack Cement SC-286 (flammable)		2	
	(1 metal, 1 rubber)			
	Curing Agent		2	
CURE SYSTEM:	Atmospheric	7-14 days		
	Exhaust Steam Assist	Gradual increase of temperature to 180° - 200°F for 8-12 hours.		
REPAIR PROCEDURE:	Repair with original lining (fill and overlay).			
SHELF LIFE:	30 days 80° - 100°F			
	60 days 60° - 80°F			
	90 days 40° - 60°F			

All application methods should conform to standard RMA procedures and Socco's general tank lining procedure.



SC-40

DESCRIPTION: Black, semi-hard natural rubber for general purpose chemical resistance.

DUROMETER: 80-90 Shore A

SKIVE: Closed

NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250

CEMENTS:	TYPE:	COATS
	Metal Primer SC-289 (flammable)	1
	Intermediate SC-290 (flammable)	1
	Tack Cement SC-286 (flammable) (1 metal, 1 rubber)	2

CURE SYSTEM:	Pressure	2 hours @ 290°F
	Exhaust Steam	1-6 hours @ Ambient - 160°F 2-24 hours @ 180°F

REPAIR PROCEDURE: Repair with original lining (fill and overlay), or use chemical cure lining SC-40C.

SHELF LIFE:
30 days 80° - 100°F
60 days 60° - 80°F
90 days 40° - 60°F

All application methods should conform to standard RMA procedures and Socco's general tank lining procedure.



SC-45

DESCRIPTION:	Black, semi-hard natural rubber for oxidizing and plating solutions.			
DUROMETER:	85-95 Shore A			
SKIVE:	Closed			
NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250
CEMENTS:	TYPE:		COATS	
	Metal Primer SC-289 (flammable)		1	
	Intermediate SC-290 (flammable)		1	
	Tack Cement SC-286 (flammable)		2	
	(1 metal, 1 rubber)			
CURE SYSTEM:	Pressure	2 hours @ 260°F		
	Exhaust Steam	6 hours @ Ambient - 160°F		
		20 hours @ 200°F		
		24 hours @ 180°F		
REPAIR PROCEDURE:	Repair with original lining (fill and overlay), or use chemical cure lining SC-45C.			
SHELF LIFE:	30 days 80° - 100°F			
	60 days 60° - 80°F			
	90 days 40° - 60°F			

All application methods should conform to standard RMA procedures and Soccco's general tank lining procedure.



SC-60

DESCRIPTION: Black, soft, chlorobutyl for sodium hypochlorite resistance.

DUROMETER: 55-65 Shore A

SKIVE: Butt skived with SC-60 cap strips.

NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250

CEMENTS:	TYPE:	COATS
	Metal Primer SC-289 (flammable)	1
	Intermediate SC-290 (flammable)	1
	Tack Cement SC-286 (flammable) (1 metal, 1 rubber)	2

CURE SYSTEM:	Pressure	2 hours @ 275°F
	Exhaust Steam	6 hours @ Ambient - 160°F
		24 hours @ 180°F
		16 hours @ 200°F

REPAIR PROCEDURE: Repair with original lining.

SHELF LIFE:
30 days 80° - 100°F
60 days 60° - 80°F
90 days 40° - 60°F

All application methods should conform to standard RMA procedures and Socco's general tank lining procedure.



SC-65

DESCRIPTION: Black, soft, chlorobutyl for general purpose chemical resistance.

DUROMETER: 55-65 Shore A

SKIVE: Closed

NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250

CEMENTS:	TYPE:	COATS
	Metal Primer SC-289 (flammable)	1
	Intermediate SC-290 (flammable)	1
	Tack Cement SC-286 (flammable) (1 metal, 1 rubber)	2

CURE SYSTEM:	Pressure	1 hour @ 275°F
	Exhaust Steam	6 hours @ Ambient - 160°F
		16-24 hours @ 180° - 200°F

REPAIR PROCEDURE: Repair with original lining.

SHELF LIFE:
30 days 80° - 100°F
60 days 60° - 80°F
90 days 40° - 60°F

All application methods should conform to standard RMA procedures and Socco's general tank lining procedure.



SC-80

DESCRIPTION: Black, soft, neoprene for general purpose chemical resistance.

DUROMETER: 55-65 Shore A

SKIVE: Open

NOMINAL GAUGE:	FRACTION:	1/8"	3/16"	1/4"
	DECIMAL:	.125	.188	.250

CEMENTS:	TYPE:	COATS
	Metal Primer SC-289 (flammable)	1
	Tack Cement SC-286 (flammable) (1 metal, 1 rubber)	2

CURE SYSTEM:	Pressure	2 hours @ 275°F
	Exhaust Steam	6 hours @ 160°F
		20-24 hours @ 180° - 200°F

REPAIR PROCEDURE: Repair with original lining (fill and overlay).

SHELF LIFE:
30 days 80° - 100°F
60 days 60° - 80°F
90 days 40° - 60°F

All application methods should conform to standard RMA procedures and Socco's general tank lining procedure.